Aim & methods: The aim of the present work was to encapsulate paclitaxel (Ptx) in various lipid nanocapsules (LNCs) formulations and then to compare their pharmacokinetics and efficacy on a subcutaneous isograft model in rats. Results: Three different Ptx formulations were obtained. Drug payloads ranged from 1.32 to 3.62 mg Ptx/g of formulation. After oral administration the area under concentration–time curve was higher (p < 0.05) if Ptx was encapsulated, (1,2 Distearoyl-sn-glycero-3–phosphoethanolamine-N-[amino(PEG)] (DSPE-PEG-NH₂)) LNCs displaying the highest area under concentration–time curve (p < 0.05). Efficacy was better than control for standard LNCs after oral administration (p < 0.05) and for (DSPE-PEG-NH₂) LNCs after intravenous administration. Despite good absorption, (DSPE-PEG-NH₂) LNCs failed to remain efficient after oral route. Conclusion: This study highlights the importance of efficacy studies paired to pharmacokinetic studies for nanomedicines.

Keywords: cancer • nanoparticles • oral route • paclitaxel • pharmacodynamics • pharmacokinetics • rats

Paclitaxel (Ptx) is a major anticancer drug, used mainly, in first line therapy, for the treatment of breast, ovarian, pancreas and lung cancers, which are among the most frequent tumors. Unfortunately, tumor resistance to Ptx has been observed and conduct to treatment failure [1]. In order to decrease the development to drug resistance and increase selectivity and efficacy some new formulations of Ptx and its analogs, called taxanes, have been developed [2]. In fact, the initial formulations of Ptx, Taxol® (Bristol-Myers Squibb, NY, USA) and its generics, contain Cremophor® EL, a nonionic surfactant, having many side effects such as hypersensitivity reactions, hyperlipidemia or neurotoxicity [3]. Moreover, Cremophor EL has been shown to interact with pharmacokinetics (PKs) of Ptx by reducing its clearance, increasing its area under the concentration–time curve (AUC) but not its distribution to tissue [3]. To avoid the drawbacks of Cremophor EL (polyethoxylated castor oil), other formulation have been developed. Among them, lipid nanocapsules (LNCs), have shown promising results. LNCs can be prepared without the help of toxic organic solvent using a low-energy process that is suitable for scale-up and contain generally recognized as safe (GRAS) excipients, the formulation has been adapted to blood administration especially to avoid toxicity on blood cells [4]. LNCs are able to transport and protect drugs such as Ptx [5], etoposide [6], erlotinib [7], but also DNA [8] or siRNA [9]. Ptx-loaded LNCs (Ptx-LNCs) have shown a good toxicity profile, in fact Ptx maximum tolerated dose and LD50 were respectively multiplied by eight- and ten-fold for Ptx-LNCs in comparison to Taxol [10]. In the same study the structure of the LNCs were...
observed by cryo-transmission electron microscopy (Figure 1). Ptx-LNCs improved also Ptx efficacy after intravenous injection on mice xenografted with NCI-H460 cells [10]. It has also been shown that oral bioavailability of Ptx was enhanced after encapsulation in LNCs [5] and that Ptx-LNCs were stable in gastrointestinal-simulated media [11]. Moreover, these Ptx-LNCs have demonstrated their ability to cross-intestinal mucus [12] and the mechanism of Ptx-LNC uptake in enterocyte has been elucidated [13]. Ptx-LNCs are also able to reverse multidrug resistance by interacting with P glycoprotein (P-gp) [14]. It has been demonstrated that P-gp which is also present on the enterocytes, was responsible for the low bioavailability of Ptx [15] and that the interaction of LNCs with P-gp on the enterocyte was complex [16].

There is now a need to optimize Ptx-LNCs formulations for bioavailability and for efficacy. Thus, the aim of the present work, was to determine the oral bioavailability of different Ptx-LNCs formulations and in the same animals to study the efficacy of those formulations, after intravenous or oral administration, against 9L rat gliosarcoma cells forming tumor that was known to be resistant to Ptx.

Materials & methods

Materials
Capte® 8000 (tricaprylin) was obtained from Abitec Corp. (OH, USA) via Unipex (Rueil-Malmaison, France). Lipoid® S75-3 (Lip) – Soybean lecithin with 69% of phosphatidylcholine was a gift from Lipoid GmbH (Ludwigshafen, Germany). Solutol® HS15 (Sol) – mixture of free polyethylene glycol 660 (~30%) and 12-hydroxystearate of polyethylene glycol 660 (~70%), was provided by BASF (Ludwigshafen, Germany).

Amphiphilic phospholipidic PEG used in the postinsertion were supplied by Avanti Polar Lipids Inc. (Alebaster, USA): 1,2 Distearoyl-sn-glycero-3–phosphoethanolamine-N-[amino(polyethylene-glycol)] with a PEG length of 2000 (DSPE-PEG-NH₂). Chitosan was obtained from Sigma-Aldrich (MO, USA).

NaCl was purchased from Prolabo VWR International (Fontenay-sous-Bois, France). Ptx powder used for LNCs formulation was from Teva Pharm (Opava-Komarov, Czech Republic). Injectable solution of Ptx at 6 mg/ml (Taxol generic) was obtained from Teva Pharm (La Défense, France). Water for injectable preparation was obtained from COOPER (Melun, France). Normal saline solution was obtained from Aguetant (Saint-Fons, France). HPLC grade acetonitrile, methanol, dimethyl sulfoxide and tetrahydrofurane were from Fisher Bioblock (Illkirch, France). LC-MS grade acetonitrile, methanol and formic acid were from Fisher Bioblock. Preparations & characterization of blank LNCs & Ptx-LNCs
LNCs were prepared according to the original process described by Heurtault et al. including several changes [17]. Briefly, Captex 8000 (29%, w/w) and Lipoid® S75-3 (1.6%, w/w) were mixed and heated at 85°C. Solutol® HS15 (24.15%, w/w), NaCl (1.77%, w/w) and water (43.48%, w/w) were added and mixed under magnetic stirring. Three cycles of progressive heating and cooling between 70 and 90°C were then carried out and followed by an irreversible shock induced by dilution with 2°C purified water (73%, v/v) added to the mixture at 78°C. Magnetic stirring (at 300 rpm) was then applied to the suspension of LNCs for 5 min at room temperature. To prepare Ptx-LNCs, 29.3 mg of Ptx was dissolved in Captex 8000 in the presence of ethanol (800mg) and the solvent was evaporated at 85°C before use. LNCs were then prepared as previously described. Preparation of postinserted LNCs & LNCs with chitosan
Blank LNC suspensions and Ptx-LNCs were incubated for 60 min at 45°C with 20 mg/ml DSPE-PEG₂₀₀₀-amino. Reaction was stopped by freezing during 1 min. Chitosan was incubated at 25°C during 30 min with Ptx-LNCs to obtain a final concentration of 5 mg chitosan/ml and with a small quantity of NaOH 0.1N. Characterization of blank LNCs & Ptx-LNCs
The size of the nanoparticles was measured by dynamic light scattering (DLS) on a ZetasizerNano series DTS 1060 (Malvern Instruments SA, Worcestershire, UK). To determine Ptx-encapsulation ratio, LNCs were filtered using a Minisart® 0.2 μm filter (Vivascience AG, Hanovre, Germany) after formula in order to eliminate Ptx crystals that were not encapsulated. Three samples of filtrate were prepared by dissolution of an exact quantity of LNC suspension in a 96/4 (v/v) methanol/tetrahydrofurane solution and then filtrated on a Minisart® 0.2 μm filter in order to eliminate the residual components of the LNCs. A 15 μl aliquot of each filtrate was injected in triplicate into the HPLC column. Chromatography was performed using a Waters® 717 plus autosampler, Waters 600 controller and Waters 2487 Dual Absorbance Spectrometer (Waters SA, Saint-Quentin-en-Yvelynes, France) with an X Terra® C18-ODB 150 mm × 4.60 mm column (Waters, Milford, Ireland) and an UV detector set at 227 nm. The flow rate was set to 1 ml/min. The gradient was obtained by mixing proportion of phase A (water) and phase B (acetonitrile). Initially, the mobile-phase composition was 50% B; a linear gradient was applied to reach...
a composition of 85% B after 7 min, maintained for 2 min and then returned to the initial conditions. Quantification was achieved by comparing observed peak area ratios of PtX in the samples to a calibration curve obtained under the same experimental conditions. The detection limit was 10.0 mg/l and the quantification limit was 20.0 mg/l. The mean drug payload (mg of PtX/g of LNCs dispersion) of each batch of LNCs dispersion and the standard deviation were calculated from three samples. The encapsulation efficiency (%) was determined by dividing the measured drug payload by the theoretical drug payload.

In vivo studies

Animals
Syngeneic Fischer F344 female rats weighing 160–175 g were obtained from Charles River Laboratories France (L’Arbresle, France). All experiments were started on 9-week-old female Fisher rats. The animals were anesthetized with an isofluorane/oxygen gas mixture for ectopic models (subcutaneous isograft). Animal care was carried out in strict accordance to French Ministry of Agriculture regulations. Animals in this study were handled in accordance with the Principles of Laboratory Animal Care [56]. This experiment was also carried out in accordance with the ‘Good practice guide to the administration of substances and removal of blood, including routes and volumes’ adopted by the European Federation of Pharmaceutical Industries Associations (EFPIA) and the European Centre for the Validation of Alternative Methods (ECVAM) in 2001. The study was accepted by our regional ethical committee (CEEA) under N°CEEA 2012.70.

Tumor model

Tumor cell line
Rat 9L gliosarcoma cells were obtained from the European Collection of Cell Culture (Salisbury, UK; catalogue number: 94110705). The cells were grown at 37°C and 5% CO₂ in Dulbecco-modified eagle medium (DMEM) with glucose and l-glutamine (BioWhittaker, Verviers, Belgium) containing 10% fetal calf serum (FCS; BioWhittaker) and 1% antibiotic and antimycotic solution (Sigma-Aldrich, MO, USA).

Ectopic isograft model
A cultured tumor monolayer was trypsinized, washed twice with Eagle’s minimal essential medium (EMEM) without FCS or antibiotics, counted, and resuspended to the final desired concentration. Finally, animals received subcutaneous injections of 1.5 × 10⁶ 9L cells into the right thigh.

Treatment methodology

Experiments were conducted in a parallel study design with the following treatment groups: treatment 1, oral dose of normal saline solution; treatment 2, oral dose of blank LNCs; treatment 3, oral dose of 25.0 mg/kg PtX with PtX commercial formulation diluted with water (3.8 mg PtX/g); treatment 4, intravenous dose of 5.0 mg/kg PtX with PtX commercial formulation diluted with normal saline (1.9 mg PtX/g); treatment 5, oral dose of 25.0 mg/kg PtX with LNC dispersion; treatment 6, intravenous dose of 5 mg/kg PtX with LNC dispersion (1.9 mg PtX/g); treatment 7, oral dose of 25.0 mg/kg PtX with PEG₂₀₀₀-amino postinserted LNC dispersion; treatment 8, intravenous dose of 5 mg/kg PtX with PEG₂₀₀₀-amino postinserted LNC dispersion (1.9 mg PtX/g); treatment 9, oral dose of 25.0 mg/kg PtX with LNC-chitosan dispersion; treatment 10, oral dose of blank PEG₂₀₀₀-amino postinserted LNC dispersion (Table 1).

For oral administration (treatments 1, 2, 3, 5, 7, 9 and 10), preparations were administered by gastric intubation after weighing in a syringe to achieve a target dose of PtX of 25 mg/kg; in other words, a dosing volume of approximately 1.0–2.0 ml. For intravenous bolus experiments, PtX was administered into the lateral tail vein with an approximate volume of 0.5 ml of preparation to achieve a target dose of PtX of 5.0 mg/kg (treatment 4, 6, 8).

Each group was composed of seven rats. Each animal underwent three treatments (one treatment per week) during 3 weeks. On day 7 after cell injection, treatment protocol started.
PK study
Efficacy study and PK study were performed on the same animals. Experiments were performed after the first treatment on day 7 after injection on female Fischer F344 rats that were given no food overnight, but with access to water. Plasma concentrations of control groups (1, 2 and 10) were not studied.

Blood samples were collected over 12.0 h (intravenous) or 10.0 h (per os) via intracardiac puncture into heparinized tubes at predose, then after 20, 60, 90, 120, 240, 420 and 600 min for oral groups, and at predose, then after 5, 20, 60, 90, 120, 240 and 720 min for intravenous groups. Blood samples were centrifuged for 10 min at 2000 g. The supernatant plasma fraction was transferred to a clean vial and stored at -20°C for analysis.

In vivo antitumor activity
Rats were observed every 2 days, and body weight measurements and signs of stress (e.g., lethargy, ruffled coat and ataxia) were used to detect toxicities. Animals with ulcerated tumors or whose tumors weight exceeded 20% of body weight were euthanized for ethical considerations. The length and width of each tumor were regularly measured using a digital caliper, and tumor volume was estimated with the mathematical ellipsoid formula given in the followed equation:

\[ \text{Volume (mm}^3) = (\pi/6) \times \text{width}^2 \times \text{length} \]

Quantification of Ptx in plasma samples
An aliquot (50 μl) of plasma sample was mixed with 30 μl of methanol, 20 μl of internal standard solution (docetaxel; 120 ng/ml in methanol) and 100 μl of H₃PO₄ solution at 4%. After mixing, the mixture was centrifuged for 5 min at 10,000 rpm at 4°C. After the solution was purified using Oasis® micro elution Plate (Waters), then Ptx and docetaxel were eluted by 200 μl of methanol with 0.1% of formic acid.

Chromatography was performed using a Waters Alliance® 2695 system (Waters SA) with an Uptisphere® C18-ODB 150 × 2.0 mm, 5 μm column (Interchrom, Montluçon, France). The mobile phase consisted of phase A (0.1% formic acid in water) and phase B (0.1% formic acid in methanol). In initial conditions, the mobile-phase composition was 30% B; a linear gradient was applied to reach a composition of 98% B after 5 min, maintained for 0.5 min and then set to return to initial conditions. The flow rate was 0.3 ml/min. The total HPLC effluent was directed into a Quattro Micro® triple quadruple mass spectrometer (Waters SA). Ionization was achieved using turbo ion spray in positive ion mode. The mass spectrometer operated in multiple reaction monitoring (MRM) mode. The (M–H)+ m/z transitions for each compound were 854.1 → 286.1 for Ptx and 808.2 → 226.1 for docetaxel (internal standard). A typical retention time of Ptx and docetaxel was found to be 6.44 and 6.54 min, respectively. Quantification was achieved with QuantLynx® (Waters SA) by comparison of the observed peak area ratios of Ptx and internal standard of the samples to a calibration curve obtained under the same conditions. The range of linear response was 1 to 19,000 ng/ml. The lower limit of detection was 0.3 ng/ml and the lower limit of quantification was 1 ng/ml.

PK data analysis
The concentration–time data were analyzed by Kinetica (v6; Inphannse, PA, USA) using noncompartmental analysis to obtain the PK parameters of Ptx. The maximal concentration (C_max) corresponded to the highest observed concentration and was not extrapolated from the plasma profile.

The area under the plasma Ptx concentration–time curve (AUC) was calculated using the linear trapezoidal method between the experimental time points from initial sampling to 600 min (oral route) or 720 min (intravenous route). The mean residence time (MRT) was calculated using the intravenous dataset:

\[ \text{MRT}_{0→t} = \frac{\text{AUMC}_{0→t}}{\text{AUC}_{0→t}} \]

Statistical analysis
For statistical analysis the Mann-Whitney U non-parametric test was used. The data were computed using Prism® 5 software (GraphPad Software, Inc., CA, USA). The statistical significance was assessed for a p-value under 0.05.

Results
Characterization of blank LNCs, postinserted blank LNCs and Ptx-LNCs.
Blank LNCs and Ptx-LNCs have been successfully prepared with or without including a step of DSPE-PEG2000-NH₂ postinsertion or chitosan adsorption. Ptx has been encapsulated in all the formulations. The characteristics of the obtained nanoparticles are described in Table 1.

PKs of Ptx & Ptx-LNCs
Plasma concentration versus time profiles of Ptx after oral administration of Ptx commercial formulation, or Ptx-LNCs that have been modified with postinsertion of PEG2000-amino or with chitosan are presented in Figure 2. The plasma concentration versus time profiles of Ptx after intravenous injection are presented in Figure 3, for the following formulations: Ptx commercial formulation, PEG2000-amino postinserted LNCs and standard LNCs (not postinserted).
PK parameters (\(C_{\text{max}}\), \(\text{AUC}_{\text{last}}\) and \(\text{MRT}_{\text{last}}\)) are given in Table 2. When Ptx was loaded in standard LNCs and administered intravenously, the \(C_{\text{max}}\) was decreased from 16759 ± 2336 (Ptx alone) to 9905 ± 1517 ng/ml and the \(\text{AUC}_{\text{last}}\) was significantly decreased from 5.2.10^5 ± 1.3.10^5 to 2.5.10^5 ± 2.9.10^4 ng.h/ml (p < 0.05). Whereas, when Ptx was loaded in PEG2000-amino postinserted LNCs intravenously administered, its profile was not significantly different from that of Ptx commercial formulation. After oral administration, the \(\text{AUC}_{\text{last}}\) of Ptx and \(C_{\text{max}}\) were significantly higher if the drug was encapsulated in LNCs in comparison to the Ptx commercial formulation (p < 0.05). After oral administration, the \(\text{AUC}_{\text{last}}\) of Ptx and \(C_{\text{max}}\) were significantly higher for PEG2000-amino postinserted LNCs in comparison to standard LNCs (p < 0.05).

### Pharmacodynamics of Ptx formulations

Tumoral volume versus time profiles and tumoral volume at Day 25 postimplantation after oral and intravenous administration are presented in Figure 4. The tumoral volumes have been found smaller after oral administration of standard LNCs and after intravenous injection of PEG2000-amino postinserted LNCs in comparison with control group (i.e., treated with physiologic serum; p < 0.05).

### Discussion

Ptx was incorporated in standard LNCs with a high encapsulation efficiency (>94%). No loss of encapsulated Ptx was observed after chitosan adsorption. However, a slight loss of encapsulated Ptx was observed after the modification process by postinsertion (the encapsulation efficiency was slightly over 70%). No effect of the loading of Ptx on the size and the zeta potential of LNCs was observed. Ptx incorporation did not change the size distribution. The oral doses were higher than intravenous doses to take the low bioavailability of oral Ptx into account. The oral formulations were more concentrated than the intravenous formulations, in order to limit the oral administered volumes. Zeta potential was almost zero for postinserted LNCs and standard LNCs. It was positive for LNCs with chitosan. The modification processes were efficient because they changed the standard LNC properties: a size increase for postinserted LNCs, and a size increase and a zeta potential change for LNCs with chitosan.

In order to determine the oral bioavailability of different Ptx-LNCs formulations and to find a relation between \(\text{AUC}\) and pharmacological effect after intravenous or oral administration, PK and pharmacodynamic (PD) studies were performed on the same animal model.

The range of Ptx oral doses administered in rats found in the literature is large. Doses ranging from 0.5 to 10 mg/kg were used for intravenous route [18–22] and ranging from 2 to 100 mg/kg for oral route [18,23–25] but oral doses were not below 10 mg/kg in most studies [26–31]. The calculated (mg/kg) dose by extrapolation for rat is around sixfold higher than for adult human because the surface area to weight ratio depends on species [32]. For example, a 175 mg/m² dose classically used for intravenous treatment in clinic corresponds to a dose of 29 mg/kg for rats. In order to avoid toxicity, the lower dose of 5 mg/kg was chosen for intravenous route. Taxol and its generics contain Cremophor EL which decreases oral absorption of Ptx [33]. Moreover, this compound influences the PKs of Ptx [34].

### Table 1. Properties of lipid nanocapsules and paclitaxel commercial formulations.

<table>
<thead>
<tr>
<th>Formulation</th>
<th>Size, Z-average (nm)</th>
<th>PDI</th>
<th>Zeta potential (mV)</th>
<th>Drug payload (mg Ptx/g)</th>
<th>The encapsulation efficiency (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Standard LNCs iv.</td>
<td>52.7 ± 0.9</td>
<td>0.035 ± 0.010</td>
<td>-7.2 ± 1.2</td>
<td>1.79 ± 0.10</td>
<td>94</td>
</tr>
<tr>
<td>Standard LNCs p.o.</td>
<td>53.6 ± 2.4</td>
<td>0.038 ± 0.006</td>
<td>-5.6 ± 0.5</td>
<td>3.76 ± 0.14</td>
<td>99</td>
</tr>
<tr>
<td>LNCs postinserted with PEG2000-amino iv.</td>
<td>57.8 ± 1.2</td>
<td>0.042 ± 0.007</td>
<td>2.6 ± 1.1</td>
<td>1.32 ± 0.17</td>
<td>70</td>
</tr>
<tr>
<td>LNCs postinserted with PEG2000-amino p.o.</td>
<td>64.6 ± 1.7</td>
<td>0.063 ± 0.013</td>
<td>2.6 ± 0.6</td>
<td>2.99 ± 0.74</td>
<td>79</td>
</tr>
<tr>
<td>LNCs with chitosan p.o.</td>
<td>66.7 ± 3.6</td>
<td>0.171 ± 0.008</td>
<td>13.8 ± 1.6</td>
<td>3.62 ± 0.13</td>
<td>95</td>
</tr>
<tr>
<td>Blank LNCs p.o.</td>
<td>55.6 ± 2.3</td>
<td>0.036 ± 0.008</td>
<td>-5.3 ± 1.3</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>Blank LNCs postinserted with PEG2000-amino p.o.</td>
<td>67.3 ± 1.6</td>
<td>0.082 ± 0.013</td>
<td>3.1 ± 0.7</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>Ptx commercial formulation iv.</td>
<td>1.95 ± 0.07</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>Ptx commercial formulation p.o.</td>
<td>4.13 ± 0.15</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>–</td>
</tr>
</tbody>
</table>

iv.: Intravenous; LNC: Lipid nanocapsule; p.o.: Per os; Ptx: Paclitaxel.
Figure 2. Plasma paclitaxel concentration–time profiles after the oral administration of a 25 mg/kg dose of paclitaxel. Orange diamonds: standard lipid nanocapsules (LNCs; n = 6); pink squares: LNCs postinserted with PEG2000-amino (n = 7); gray triangles: LNCs with chitosan (n = 7); green circles: Ptx commercial formulation (n = 7). Each point represents mean ± standard deviation.

For color figures, please see online at: www.futuremedicine.com/doi/full/10.2217/NNM.14.124

mophor EL causes an apparent nonlinear disposition profile of Ptx after intravenous injection, by increasing its affinity in plasma and decreasing its distribution in tissues [35]. This results in nonlinear PKs. As a consequence, because intravenous Ptx commercial formulation is used as a reference, this process hampers the ability to precisely calculate absolute oral bioavailability. A previous study has showed that the bioavailability of Ptx-LNCs was around 18%. This is the reason why, for the present study, it was decided that an oral dose five-times higher (25 mg/kg) than the intravenous one (5 mg/kg) should be used. Nevertheless, it can be observed that AUCs after oral treatment are not in the same order of magnitude for all formulations especially following Ptx commercial formulation, demonstrating that this a priori dose adjustment was not totally appropriate. Even if an absolute bioavailability is difficult to calculate for the reason explained above, it is possible to determine the relative bioavailability of the different formulations. As a consequence, our study shows that the relative bioavailability is enhanced by a factor of 4 and 11.2 if Ptx is encapsulated in LNCs in comparison to its formulation with Cremophor EL. Because other studies did not use the same Ptx doses, it is difficult to compare our results to others. In fact, bioavailability of Taxol varied from 18 to 0.8% with dose from 2.5 to 10 mg/kg in male Sprague-Dawley rats due to nonlinear PKs [23].

The AUC of Ptx commercial formulation administered intravenously was 5.2.10^5 ng.min/ml. These values were consistent with values reported in the literature of 10,584 ng.h/ml (= 6.3.10^5 ng.min/ml) of Ptx administered at the same dose of 5 mg/kg in Sprague–Dawley rats [23]. The rat origin can explain the difference observed between studies for MRT and Cmax, which depends on absorption, distribution and elimination of Ptx. The effect of plasma protein on LNCs has been previously evaluated [36], in fact PEG chains at the surface of LNCs have been showed to provide stealth properties to these nanocapsules [37,38] and prolonged circulation time [39].

The oral Ptx commercial formulation produced a low mean Cmax (190 ± 93 ng/ml) and a low AUC (3.2.10^4 ± 1.6.10^4 ng.min/ml). This is in accordance
with the results of another study using the same oral dose of Taxol in male Sprague–Dawley rats, where $C_{\text{max}}$ was 110 ± 18 ng/ml and AUC 553 ± 211 ng.h/ml ($3.3 \times 10^4 \pm 1.2 \times 10^4$ ng.min/ml) [31]. However, different results were obtained in a study comparing the oral absorption of Ptx solution and Ptx-loaded solid lipid nanoparticles (SLN). In this study using the same dose in male Sprague–Dawley rats, $C_{\text{max}}$ was 0.73 ± 0.14 $\mu$g/ml and AUC 1.81 ± 0.24 $\mu$g.h/ml (10.86$10^4 \pm 1.4410^4$ ng.min/ml) [40]. Although a promising high AUC was obtained after oral administration of Ptx-loaded SLN, the effect of SLN in oral absorption should be evaluated by comparison with Ptx solution: the AUC of Ptx after oral administration was 2.5-fold improved by the encapsulation in SLN. When the mean relative AUC obtained with the oral Ptx commercial formulation was compared with the mean AUC obtained after intravenous administration, the absolute oral bioavailability was found to be very low at 1.2%. This poor oral exposure of Ptx from the Ptx commercial formulation in rats was lower than values reported in the previous study (6.5%) but different doses and rat species were used [5]. The low oral bioavailability of Ptx is usually explained by its low aqueous solubility, its high affinity for intestinal P-gp and its high affinity for the CYP isoenzymes. P-gp is expressed in enterocytes and can actively transport Ptx out to the gut lumen. The CYP isoenzymes, which are present in intestinal wall and in liver, metabolize Ptx (presystemic first-pass effect). A high interindividual variability in Ptx oral absorption has yet been observed for Ptx commercial formulation, this could be explained in part by the interindividual variability in P-gp and CYP expression. Unfortunately, standard LNCs and LNCs with chitosan presented no beneficial effect in reducing interindividual variability (variation of 69% in AUC for both LNCs vs. 49% for Ptx commercial formulation). After oral administration of a Taxol generic or a Ptx formulation with less Cremophor EL, associated with cyclosporin A, a high interindividual variability was observed in human (coefficient of variation in AUC varied from 14.5 to 63.9% according to the dose) [41]. On the opposite, PEG_2000-amino postinserted LNCs present an effect on the reduction in interindividual variability (variation of 36% in AUC). It has been showed in a previous study that this formulation diffuses more easily into mucus than Ptx commercial formulation [12] and has less interaction with mucus than standard LNCs [42]. The high variability of Ptx commercial formulation and standard LNCs was thus also probably caused by mucus barrier.

When Ptx was loaded in standard LNCs and administered orally, the maximal plasma concentration was increased from 190 ± 93 (Ptx alone) to 612 ± 323 ng/ml and the AUC was significantly raised from $3.210^4 \pm 1.610^4$ to $9.810^4 \pm 6.710^4$ ng.h/ml ($p < 0.05$). This threefold improvement was in agreement with values reported by Peltier et al. [5]. Sparreboom et al. have demonstrated that P-gp in the intestinal mucosa limits the orally bioavailability of Ptx by effluxing Ptx in the lumen [15]. After the administration of 10 mg Ptx/kg body weight, plasma systemic exposure was about sixfold higher in mice lacking functional P-gp (Mdr1a-/- knockout), than in wild-type mice [15]. Similarly, P-gp reduces bioavailability of Ptx after oral administration in human. Apparent bioavailability of oral Ptx was poor (only 4%) in human and was eightfold improved by the co-administration with cyclosporin A, a P-gp inhibitor [43]. LNCs have the ability to inhibit the enterocyte P-gp, a drug pump efflux [16], due to the presence of Solutol®HS15 on the external layer of nanocapsules. The improvement of

<table>
<thead>
<tr>
<th>Formulation</th>
<th>$C_{\text{max}}$ ng/ml</th>
<th>AUC$_{\text{last}}$ ng/ml * min</th>
<th>MRT$_{\text{last}}$ min</th>
<th>Relative oral bioavailability (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ptx commercial formulation iv. (n = 4)</td>
<td>16,759 ± 2336$^a$</td>
<td>5.2E + 05 ± 1.3E + 05$^a$</td>
<td>77 ± 27</td>
<td>–</td>
</tr>
<tr>
<td>Standard LNCs iv. (n = 6)</td>
<td>9905 ± 1517</td>
<td>2.5E + 05 ± 2.9E + 04</td>
<td>54 ± 14</td>
<td>–</td>
</tr>
<tr>
<td>LNCs postinserted with PEG_2000-amino iv. (n = 6)</td>
<td>16,840 ± 3224$^*$</td>
<td>4.7E + 05 ± 1.2E + 05$^*$</td>
<td>80 ± 42</td>
<td>–</td>
</tr>
<tr>
<td>Ptx commercial formulation p.o. (n = 7)</td>
<td>190 ± 93$^b$</td>
<td>3.2E + 04 ± 1.6E + 04$^b$</td>
<td>179 ± 19</td>
<td>1.2</td>
</tr>
<tr>
<td>Standard LNCs p.o. (n = 6)</td>
<td>612 ± 323$^b$</td>
<td>9.8E + 04 ± 6.7E + 04$^b$</td>
<td>195 ± 86</td>
<td>3.8</td>
</tr>
<tr>
<td>LNCs postinserted with PEG_2000-amino p.o. (n = 7)</td>
<td>2054 ± 880$^{*1}$</td>
<td>3.6E + 05 ± 1.3E + 05$^{*1}$</td>
<td>168 ± 19</td>
<td>14.0</td>
</tr>
<tr>
<td>LNCs with chitosan p.o. (n = 7)</td>
<td>802 ± 503$^c$</td>
<td>1.3E + 05 ± 8.7E + 04$^c$</td>
<td>173 ± 52</td>
<td>4.9</td>
</tr>
</tbody>
</table>

$p < 0.05$ (vs standards LNCs iv.).
$p^* < 0.05$ (vs Ptx commercial formulation p.o.).
$^{*1}$ AUC. Area under concentration–time curve; $C_{\text{max}}$. Observed maximum plasma concentration; iv.: Intravenous; LNC: Lipid nanocapsule; MRT$_{\text{last}}$: Mean residence time; Ptx: Paclitaxel; p.o.: Per os.
oral Ptx bioavailability with its encapsulation in LNC may be due to this property. Therefore, when Ptx is encapsulated in LNCs, its intestinal first pass effect may be reduced by decreasing its interaction with both P-gp and CYP.

After oral administration of LNCs with chitosan, a PK profile similar to the one obtained with standard LNCs was observed. Chitosan is known to improve oral bioavailability of drugs such as peptides [44] or hydrophobic drugs [45]. Chitosan micelles enhanced Ptx accumulation in Caco-2 cells [21] and the cellular association and cytotoxicity of Ptx were significantly improved by chitosan-PLGA particles [46]. That is why it was used to improve oral absorption of Ptx. The oral bioavailability of Ptx was improved threefold after encapsulation in chitosan micelles compared with Taxol generic [47]. However, chitosan-LNCs did not improve oral bioavailability of Ptx as compared with standard LNCs. The chitosan coating was not effective, probably because it was not stable in gastrointestinal medium or the benefit was insufficient to observe significant improvement as compared with standard LNCs.

When Ptx was loaded in PEG<sub>2000</sub>-amino postinserted LNCs, the maximum plasma concentration was increased from 612 ± 323 (standard LNCs) to 2054 ± 880 ng/ml and the AUC was significantly raised from 9.8.10<sup>4</sup> ± 6.7.10<sup>4</sup> to 3.6.10<sup>5</sup> ± 1.3.10<sup>5</sup> ng.h/ml (p < 0.05). PEG<sub>2000</sub>-amino postinserted LNCs were designed to minimize its retention in mucus. This optimization increased by 3.7- and 11.7-fold Ptx bioavailability compared with standard LNCs and Ptx commercial formulation, respectively. It was demonstrated that the coating of particles with PEG increased diffusion through the mucus layer [48] if PEG had an optimal molecular weight [49] and if coating was dense enough [50]. These muco-penetrating particles used to promote oral absorption of drug, improve efficiently the bioavailability of Ptx [51].

DSPE-PEG<sub>2000</sub> grafted with amino function led to neutral charge at the LNC surface and our previous study demonstrated that the diffusion of Ptx in mucus was improved after encapsulation in neutral or positively charged LNCs [42].

In anticancer formulation development, the choice of the animal model should be made carefully. In our case, the activity of the different formulations of Ptx was evaluated on a syngeneic model: a subcutaneous isograft of 9L tumor cell performed in Fisher rats. This model has been used before in the same conditions by other teams [52,53]. The use of a syngeneic model was justified by the fact that with this kind of model the immune system of the animal remains active which is very important to evaluate nanomedicine that can be rapidly inactivated by the immune system [36].

Figure 3. Plasma paclitaxel concentration–time profiles after the intravenous administration of a 5 mg/kg dose of paclitaxel. Red: standard LNCs (n = 6); violet: LNCs postinserted with PEG<sub>2000</sub>-amino (n = 6); green: Ptx commercial formulation (n = 4). Each point represents mean ± standard deviation.
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ing human cancer cells was dictated by the fact that the absorption of Ptx formulation in nude animals was very low and almost undetectable in blood (personal data not shown), thus jeopardizing its activity against cancer cells. The choice of 9L cells was made because these cells are resistant to Ptx and, in our study, we wanted to see if the encapsulation in colloidal carriers could reverse this resistance after intravenous or oral administration, a result that was previously observed on F98 isografts with the LNCs [14]. A subcutaneous model was also preferred over an orthotopic model (which is normally closer to the real disease) because it was much simpler to implement and had shown its ability to discriminate between formulations [14]. In previous studies we have injected Ptx LNCs every week in rats [54] and we have demonstrated a good tolerance of this procedure. This is why this protocol was chosen here. In fact this protocol mimics clinical practice

Figure 4. In vivo effects of paclitaxel-loaded lipid nanocapsules treatments on the growth of 9L glioma cells subcutaneous implanted on Fisher rats. (A) Tumoral volume-time profiles; (B) tumoral volume at day 25 postimplantation. Orange: standard LNCs per os (p.o.); pink: LNCs postinserted with PEG_{2000}-amino p.o.; gray: LNCs with chitosan p.o.; light green: Ptx commercial formulation p.o.; red: standard LNCs iv; purple: LNCs postinserted with PEG_{2000}-amino iv; dark green: Ptx commercial formulation iv; navy: physiologic serum p.o.; light blue: blank LNCs p.o.; diagonal lined: blank LNCs postinserted with PEG_{2000}-amino p.o. Each bar represents mean ± SEM. LNCs: Lipid nanocapsules; Ptx: Paclitaxel.
(175 mg/m² dose every 3 weeks) but with adaptation to a small rodent taking into account a faster elimination rate and metabolism.

On this animal model, our results showed that after intravenous injection, Ptx could be effective against these resistant tumors, only if encapsulated in LNCs. The Ptx commercial formulation, Taxol generic, remain inactive at the dose used on this model. This can be explained by the P-gp inhibition ability of the LNCs [14,16] and also on the preferential diffusion into subcutaneous tumors of these nanocarriers [39]. LNCs with chitosan were not injected intravenously because they were not tolerated by the animals.

After oral route, the activities of the different types of LNCs are not completely identical. In fact PEG2000-amino postinserted LNCs, which were the most active formulation after intravenous injection, were not found able to slow down the tumor-cell growth. At the same time, after PK studies we found that the AUC of these formulations was the most important. A hypothesis to explain this surprising result is that PEG2000-amino postinserted LNCs were able to enhance Ptx absorption but were destroyed during this process. Thus high amount of free Ptx are detected in the blood but the molecule can then be effluxed by the P-gp present in 9L cells preventing its cytotoxic activity. Ptx could not be determined in tumor to check this hypothesis because the study was performed during a too long time after treatment, in order to evaluate the tumor growth. Our study demonstrates that an increase in plasma AUC does not always predict a better pharmacological activity in the case of nanomedicines. In fact, standard LNCs displayed a lowest AUC after oral administration but kept their activity against Ptx-resistant tumors. These results confirm that besides the bioavailability issue, it is also very interesting to design nanocarriers being able to be absorbed while keeping their integrity [55].

**Conclusion**

This study is the first in which Ptx-LNCs were evaluated using PK and PD on same animal model. This PK/PD coupling revealed unexpected results. In fact, the encapsulation of Ptx in LNCs has led to an improvement of oral Ptx exposure compared with Ptx commercial formulation and an activity over Ptx released, the activity is not linked to the AUC in the case of resistant tumor, where the nanocarrier plays a significant role for activity.

**Future perspective**

This study showed a discrepancy between PK and PD data on some nanomedicine formulations. It is now important to determine the mechanism of this surprising result. To do so, we will assess the stability of the nanocapsules in vivo during the absorption process by fluorescence resonance energy transfer studies (as was previously done in vitro using mucus [12]). Ptx concentration measurement in the tumor can also contribute to understand why some formulations remain active against this Ptx resistant tumors and why other failed to be effective.

The activity of our formulations on orthotopic model without an overexpression of P-gp should also be determined and compared with the result presented in this paper. Because our Ptx formulations have previously demonstrated a very good tolerance [10], it is also possible to envision a treatment group with higher Ptx doses than what is possible with the commercial Ptx formulation (dose-limited toxicity) in order to characterize dose effect on these tumors. Finally, in long term, other drugs could be encapsulated in PEG2000-amino postinserted LNCs to allow their oral administration.

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**Ethical conduct**

The authors state that they have obtained appropriate institutional review board approval or have followed the principles outlined in the Declaration of Helsinki for all human or animal experimental investigations. In addition, for investigations involving human subjects, informed consent has been obtained from the participants involved.
Executive summary

Pharmacokinetic study
• Encapsulation of paclitaxel (Ptx) in lipid nanocapsules (LNCs) improved its oral exposure.
• PEG<sub>2000</sub>-amino postinsersed LNCs displayed the highest area under concentration–time curve after oral route.

Pharmacodynamic study on Ptx-resistant tumors
• The only formulation effectively orally was standard LNCs.
• The best formulation after intravenous injection was PEG<sub>2000</sub>-amino postinsersed LNCs.

Pharmacokinetic/pharmacodynamic
• No relation pharmacokinetic/pharmacodynamic after oral administration of nanovector was observed.
• PEG<sub>2000</sub>-amino postinsersed LNCs improved bioavailability but no efficacy.
• Standard LNCs displayed limited bioavailability but efficacy.

Hypothesis
• Loss of the PEG<sub>2000</sub>-amino postinsersed LNCs integrity after absorption lead to action of P glycoprotein and prevented enhanced permeation and retention effect causing loss of efficacy against tumoral model.

Two interesting tools were obtained
• PEG<sub>2000</sub>-amino postinsersed LNCs as candidate for tumors without P glycoprotein for oral administration.
• Standard LNCs as candidate against resistant tumors.

References
Papers of special note have been highlighted as:
• of interest; •• of considerable interest.

•• Key paper showing that P-glycoprotein (P-gp) in the intestinal mucosa limits the orally bioavailability of Ptx.
•• Inhibition of the enterocyte P-gp by LNCs.
17 Agueros M, Zabaleta V, Espejel S, Campanero MA, Irache JM. Increased oral bioavailability of paclitaxel by its


36 Crucial evidences showing that Cremophor EL causes nonlinear pharmacokinetics of Ptxs.}


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• Improvement of the Ptx bioavailability by the particles coating with PEG.


• Review paper showing the relation between nanoparticle features and intestinal barrier crossing.